



Fig.2 Dual Stage Clutch

FIG NO.	SER NO.	FIG/SER. NO.	PART NO.	PART NAME	QTY
2			184.21S.001	DUAL STAGE CLUTCH	254
2	1	F2S1	GB/T 278-60203	ROLLING BEARING 60203	1
2	2	F2S2	250.21S.013	PTO CLUTCH DISC ASSY	1
2	3	F2S3	184.21S.116	PRESSURE PLATE	1
2	4	F2S4	184.21S.118	SPRING	2
2	5	F2S5	184.21S.117	PRESSURE PLATE	1
2	6	F2S6	250.21S.015	MAIN CLUTCH DISC ASSY	1
2	7	F2S7	184.21S.121	ADJUSTING BOLT	3
2	8	F2S8	184.21S.119	MAIN PRESSURE PLATE	1
2	9	F2S9	184.21S.122	SPRING	3
2	10	F2S10	GB/T 97.1-10	WASHER 10	10
2	11	F2S11	GB/T 6173-10×1	NUT M10×1	6
2	12	F2S12	184.21S.120	COVER	1
2	13	F2S13	184.21S.123	CONNECTING YORK	3
2	14	F2S14	184.21S.129	BUSH	6
2	15	F2S15	184.21S.130	RELEASE LEVER	3
2	16	F2S16	GB/T 879-8×32	PIN 8×32	2
2	17	F2S17	160.21.102	YORK SHAFT	1
2	18	F2S18	160.21.109	SPRING	1
2	19	F2S19	184.21S.108	YORK	1
2	20	F2S20	184II.21S.127	BEARING SEAT	1

2	21	F2S21	184.21S.050	BEARING 360111	1
2	22	F2S22	184.21S.125	ADJUSTING NUT	3
2	23	F2S23	184.21S.124	SPRING	3
2	24	F2S24	184.21S.115	PULL ROD	3
2	25	F2S25	GB/T5783-M8×22	BOLT M8×22	4
2	26	F2S26	GB/T93-8	WASHER 8	10
2	27	F2S27	184II.21S.107	BRACKET	1
2	28	F2S28	184.21S.106	GASKET	1
2	29	F2S29	GB/T9877.1-35×55×12	OIL SEAL FB35×55×12	1
2	30	F2S30	GB/T894.1-35	CIRCLIP 35	2
2	31	F2S31	GB/T276-107	ROLLING BEARING 107	1
2	32	F2S32	GB8/T93.1-62	CIRCLIP 62	1
2	33	F2S33	184II.21S.109	CLUTCH SHAFT	1
2	34	F2S34	GB3452.1-19×2.65	O-RING 19×2.65	2
2	35	F2S25	GB/T276-207	ROLLING BEARING 207	1
2	36	F2S36	184.21S.105	DRIVING GEAR	1
2	37	F2S37	GB/T894.1-34	CIRCLIP 34	1
2	38	F2S38	184II.37S.159	SHAFT	1
2	39	F2S39	160.21.105	SPRING	1
2	40	F2S40	184II.21S.011	PEDAL	1
2	41	F2S41	GB/T1152-M10×1	GREASE M10×1	1
2	42	F2S42	184.21S.101	RELEASE ARM	1
2	43	F2S43	GB/T91-2.5×20	PIN 2.5×20	2
2	44	F2S44	GB/T5782-M8×65	BOLT M8×65	6
2	45	F2S45	GB/T6172-M10	NUT M10	2
2	46	F2S46	184II.21S.102	PUSH ROD	1
2	47	F2S47	GB/T97.1-8	WASHER 8	1
2	48	F2S48	160.21.107	ADJUSTING FORK	1
2	49	F2S49	GB/T882-B8×30	AXIS PIN B8×30	1
2	50	F2S50	GB/T882-B10×45	AXIS PIN B10×45	6
2	51	F2S51	GB/T91-3.2×16	PIN 3.2×16	6
2	52	F2S52	GB/T879-5×32	PIN 5×32	2